

ENGINE AND CYLINDER BLOCK ASSEMBLY

Engine - gearbox assembly: Removal - Refitting

10A

K9K, and 796

- ☐ Check that there are no leaks.

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Tightening torques

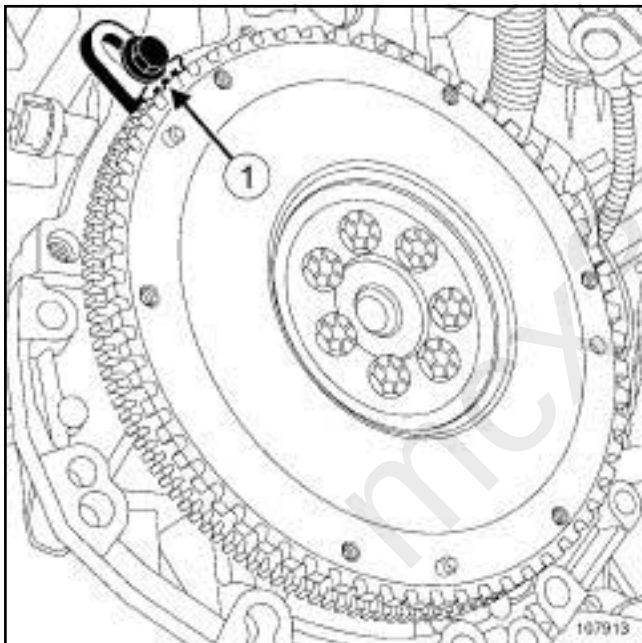
flywheel bolts	25 N.m + 50° ± 6°
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REMOVAL

I - REMOVAL PREPARATION OPERATION

- ☐ Remove:
 - the gearbox (see **Manual gearbox: Removal - Refitting**) ,
 - the clutch pressure plate (see **Pressure plate - Disc: Removal - Refitting**) .

II - REMOVAL OPERATION



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- ☐ Lock the engine using the (1) .
- ☐ Remove:
 - the flywheel bolts,
 - the flywheel,
 - the.

REFITTING

I - REFITTING PREPARATION OPERATION

- ☐ Check the condition of the flywheel.
- ☐ On the crankshaft, clean the flywheel bolt threading.
- ☐ Use **SURFACE CLEANER** (see **Vehicle: Parts and consumables for the repair**) (04B, Consumables - Products) to clean and degrease:
 - the flywheel bearing face if reusing,
 - the crankshaft bearing face.
- ☐ **parts always to be replaced: Flywheel bolts.**
- ☐ Coat the new flywheel bolts using **FRENETANCHE** (see **Vehicle: Parts and consumables for the repair**) (04B, Consumables - Products).



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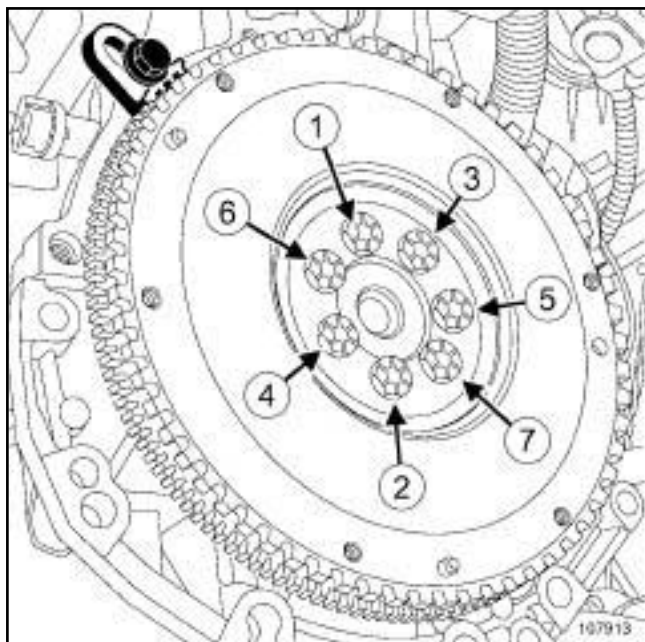
☐**WARNING**

Do not remove the bolts (2) from the flywheel drive plate.

II - REFITTING OPERATION

- ☐ Refit the flywheel.

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- ☐ Screw in the new flywheel bolts without tightening them.
- ☐ Lock the engine using the.
- ☐ Torque tighten in order the **flywheel bolts (25 N.m + 50° ± 6°)**.
- ☐ Remove the tool.

III - FINAL OPERATION

- ☐ Refit:
 - the clutch pressure plate (see **Pressure plate - Disc: Removal - Refitting**) ,
 - the gearbox (see **Manual gearbox: Removal - Refitting**) .